

Puncher

Round punch Plus



Features

- Long life time
- Accurate cut outs

Product Description

- For punching stainless steels VA and sheet steels St. 37
- For operation with hydraulic pumps
- Divided scraps (up to Ø 1.27")
- Die with crossing-marking for exact positioning. The special cutting form reduces the effort by approx. 40% when punching.

This increases the service life time of pumps and bolts.

Scope of Delivery

- 1 punch complete consisting of punch and die

Note

Bolt Ø 7/16" is not included in delivery of hydraulic pumps, must be ordered separately. It is absolutely necessary to use cutting oil when punching.

Description	size		metrical	PG	screw holder		Pre-drill		thickness high-grade-steel		Order No.
	mm	inch			mm	inch	mm	inch	mm	ga	
Round punch Plus	15.2	0.6		PG 9	9.5	0.37	10.5	0.41	1.5	16	2682-0815-20-25
	16.5	0.65	M 16 x 1.5		9.5	0.37	10.5	0.41	2	14	2682-0816-50-25
	18.6	0.73		PG 11	11.1	0.44	12	0.47	2	14	2682-0818-60-25
	20.4	0.8	M 20 x 1.5	PG 13	11.1	0.44	12	0.47	2	14	2682-0820-40-25
	22.5	0.89		PG 16	11.1	0.44	12	0.47	2	14	2682-0822-50-25
	25.5	1	M 25 x 1.5		11.1	0.44	12	0.47	2	14	2682-0825-50-25
	28.5	1.12		PG 21	19	0.75	20.4	0.8	2	14	2682-0828-50-25
	30.5	1.2			19	0.75	20.4	0.8	2.5	12	2682-0830-50-25
	32.5	1.28	M 32 x 1.5		19	0.75	20.4	0.8	2.5	12	2682-0832-50-25
	37	1.46		PG 29	19	0.75	20.4	0.8	2.5	12	2682-0837-00-25
	40.5	1.59	M 40 x 1.5		19	0.75	20.4	0.8	2.5	12	2682-0840-50-25
	47	1.85		PG 36	19	0.75	20.4	0.8	2.5	12	2682-0847-00-25
	50.5	1.99	M 50 x 1.5		19	0.75	20.4	0.8	2.5	12	2682-0850-50-25
	54	2.13		PG 42	19	0.75	20.4	0.8	2.5	12	2682-0854-00-25
	60	2.36		PG 48	19	0.75	20.4	0.8	2.5	12	2682-0860-00-25

Accessories

Bolts



Technical Data

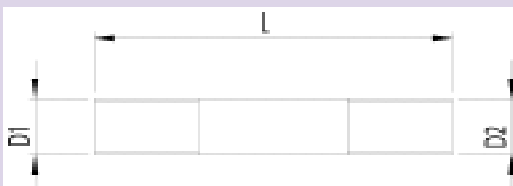
Further technical information → below

Scope of Delivery

• 1 piece

Description	D1		D2		length		suitable for	Order No.
	mm	inch	mm	inch	mm	inch		
bolts	9.5	0.37	9.5	0.37	100	3.94	Hand pump Compact with punch kit, Powerman Junior without punch kit, Powerman Junior with punch kit and Hydraulic cylinder 9,5	2623-0710-00-00
	11.1	0.44	9.5	0.37	95	3.74	Hand pump Compact with punch kit, Powerman Junior without punch kit, Powerman Junior with punch kit and Hydraulic cylinder 9,5	2621-0711-10-00
	19	0.75	9.5	0.37	130	5.12	Hand pump Compact with punch kit and Hydraulic cylinder 9,5	2623-0719-00-00
	19	0.75	19	0.75	120	4.72	Powerman Vario without punch kit, Powerman Vario with punch set and Powerman Accu	2624-0719-00-00
	9.5	0.37	9.5	0.37	72	2.83	Hand Pump, Foot pump and Hydraulic cylinder 19	2683-0710-00-00
	11.1	0.44	19	0.75	100	3.94	Powerman Vario without punch kit, Powerman Vario with punch set, Powerman Accu and Foot pump	2624-0711-19-00
	9.5	0.37	9.5	0.37	87	3.43	Powerman Vario without punch kit, Powerman Vario with punch set and Powerman Accu	2624-0710-00-00
	11.1	0.44	19	0.75	112	4.41	Hand Pump and Hydraulic cylinder 19	2684-0711-19-00
	19	0.75	19	0.75	135	5.31	Hand Pump, Foot pump and Hydraulic cylinder 19	2683-0719-00-00

Technical Information



Spacer kit



Technical Data

- D1: 19.5 mm; 0.77 inch

Scope of Delivery

- 1 piece

suitable for

Hand Pump, Foot pump and Hydraulic cylinder
19

Description	Order No.
spacerkit	2684-7336-01-00

Spacer



Scope of Delivery

- 1 piece

Description	D1		D2		length		suitable for	Order No.
	mm	inch	mm	inch	mm	inch		
spacer	10	0.39	35	1.38	8	0.31	Powerman Vario without punch kit and Powerman Vario with punch set	2624-0710-08-00
	19.5	0.77	35	1.38	10	0.39	Powerman Vario without punch kit, Powerman Vario with punch set and Powerman Accu	2624-0510-19-00
	19.5	0.77	36	1.42	18	0.71	Powerman Junior without punch kit, Powerman Junior with punch kit, Powerman Vario without punch kit and Powerman Vario with punch set	2622-0719-03-00

High pressure hose



Product Description

Both sides with threads:
Side 1 = 1/4" NPT
Side 2 = 1/4" NPT

Technical Data

- length: 600 mm; 23.62 inch

Scope of Delivery

- 1 piece

suitable for

Hand pump Compact with punch kit

Description	Order No.
High pressure hose	2621-0400-01-00