

Stamping bails

Quick-Press 300 with hand pump



Product Description

For quick and precise punching without pilot holes.

Technical Data

- Can be used for:
- Round punch max.Ø 1.57"
- Square punch max.1"
- Capable of cutting the following max. sheet metal thicknesses:
 - Sheet steel: 12 ga
 - Stainless steel: 15 ga
 - Aluminum: 11 ga
- Length stop adjustable to right side from 0 to 19.69"
- Depth stop adjustable from 0.91" to 11.81"
- Positioning stop with precise screw adjustable from 0.98" to 2.76" hole distance
- cutting pressure: 45 kN

- projection with arrester: 300 mm; 11.81 inch

Further technical information → page 46

Scope of Delivery

- Bow punch with length, depth and positioning stop
- Hand pump
- Adaptor

Accessories

- Round punch, die Ø 50 → page 45
- Replacement die 40 mmØ → page 45
- replacement die 50 mm Ø → page 45
- Replacement adaptor Quick-Press 300 → page 45
- Round punch, die Ø 40 → below
- Wipers → page 46
- Square punch 2661 → page 46

| Description | Weight | | compression pump | compression hydraulic ram bar | Order No. |
|--|--------|--------|------------------|----------------------------------|-----------------|
| | kg | lbs | | | |
| Quick-Press 300 with hand pump | 47 | 103.64 | 700 | | 2662-7103-00-00 |
| Quick-Press 300 with hand pump hydraulic operation | 45 | 99.22 | | 450 | 2662-7104-00-00 |

Accessories

Round punch, die Ø 40



| Description | size | | PG/PE | metrical | diameter die | | Order No. |
|--|------|------|-----------|------------|--------------|------|-----------------|
| | mm | inch | | | mm | inch | |
| with integrated punchguide up to punch size of 0.73" | 6.6 | 0.26 | | | 40 | 1.57 | 2680-0206-06-00 |
| | 9 | 0.35 | | | 40 | 1.57 | 2680-0209-00-00 |
| | 12.7 | 0.5 | PG/PE 7 | M 12 x 1.5 | 40 | 1.57 | 2680-0212-70-00 |
| | 15.2 | 0.6 | PG/PE 9 | | 40 | 1.57 | 2680-0215-20-00 |
| | 16.3 | 0.64 | | M 16 x 1.5 | 40 | 1.57 | 2680-0916-30-00 |
| | 18.6 | 0.73 | PG/PE 11 | | 40 | 1.57 | 2680-0218-60-00 |
| | 20.4 | 0.8 | PG/PE 13M | 20 x 1.5 | 40 | 1.57 | 2680-0220-40-00 |
| | 22.5 | 0.89 | PG/PE 16 | | 40 | 1.57 | 2680-0222-50-00 |

Stamping bails

Round punch, die Ø 50



| Description | size | | PG/PE | metrical | diameter die | | Order No. |
|--|------|------|------------|------------|--------------|------------------------|------------------------|
| | mm | inch | | | mm | inch | |
| with integrated punchguide up to punch size of 0.73" | 6.6 | 0.26 | | | 50 | 1.97 | 2661-0206-06-00 |
| | 9 | 0.35 | | | 50 | 1.97 | 2661-0209-00-00 |
| | 10.5 | 0.41 | | | 50 | 1.97 | 2661-0910-50-00 |
| | 12.7 | 0.5 | PG/PE 7 | M 12 x 1.5 | 50 | 1.97 | 2661-0212-70-00 |
| | 15.2 | 0.6 | PG/PE 9 | | 50 | 1.97 | 2661-0215-20-00 |
| | 16.3 | 0.64 | | M 16 x 1.5 | 50 | 1.97 | 2661-0916-30-00 |
| | 18.6 | 0.73 | PG/PE 11 | | 50 | 1.97 | 2661-0218-60-00 |
| | 20.4 | 0.8 | PG/PE 13 | M 20 x 1.5 | 50 | 1.97 | 2661-0220-40-00 |
| | 22.5 | 0.89 | PG/PE 16 | | 50 | 1.97 | 2661-0222-50-00 |
| | 24.5 | 0.96 | | | 50 | 1.97 | 2661-0224-50-00 |
| | 25.4 | 1 | | M 25 x 1.5 | 50 | 1.97 | 2661-0925-40-00 |
| | 28.5 | 1.12 | PG/PE 21 | | 50 | 1.97 | 2661-0228-50-00 |
| | 30.5 | 1.2 | | | 50 | 1.97 | 2661-0230-50-00 |
| | 32.5 | 1.28 | | M 32 x 1.5 | 50 | 1.97 | 2661-0232-50-00 |
| | 37 | 1.46 | PG/PE 29 | | 50 | 1.97 | 2661-0237-00-00 |
| 40.5 | 1.59 | | M 40 x 1.5 | 50 | 1.97 | 2661-0240-50-00 | |

Replacement die Ø 40 mm



| Description | Order No. |
|------------------|------------------------|
| for Ø 1.57" dies | 2680-0340-00-00 |

Replacement die Ø 50 mm



| Description | Order No. |
|------------------|------------------------|
| for Ø 1.97" dies | 2680-0350-00-00 |

Replacement adaptor Quick-Press 300



| Description | Order No. |
|---|------------------------|
| For round punches M14 x 1.5 with center pin | 2661-0314-00-00 |

Stamping bails

Wipers



| Description | size | | Order No. |
|--|------|------------------------|------------------------|
| | mm | inch | |
| required to strip workpiece off retracting punch | 6.6 | 0.26 | 2680-0900-06-00 |
| | 9 | 0.35 | 2680-0900-09-00 |
| | 10.5 | 0.41 | 2680-0900-10-50 |
| | 12.7 | 0.5 | 2680-0900-12-70 |
| | 15.2 | 0.6 | 2680-0900-15-20 |
| | 16.3 | 0.64 | 2680-0900-16-30 |
| | 18.6 | 0.73 | 2680-0900-18-60 |
| | 20.4 | 0.8 | 2680-0900-20-40 |
| | 22.5 | 0.89 | 2680-0900-22-50 |
| | 24.5 | 0.96 | 2680-0900-24-50 |
| | 25.4 | 1 | 2680-0900-25-40 |
| | 28.5 | 1.12 | 2680-0900-28-50 |
| | 30.5 | 1.2 | 2680-0900-30-50 |
| | 32.5 | 1.28 | 2680-0900-32-50 |
| | 37 | 1.46 | 2680-0900-37-00 |
| 40.5 | 1.59 | 2680-0900-40-50 | |

Square punch



| Description | size | | diameter die | | Order No. |
|------------------------------|------|------|--------------|------|------------------------|
| | mm | inch | mm | inch | |
| sitting back is not possible | 22.2 | 0.87 | 50 | 1.97 | 2661-0422-20-00 |
| | 25.4 | 1 | 50 | 1.97 | 2661-0425-40-00 |

Technical Information

