

# Punches for Workshop Equipment

Round Punches  $\varnothing$  5.0 – 18.6 mm – Workshop Equipment

			Suitable for Quick-Press 300	Suitable for Quick-Press 400	Suitable for Maxi-Press 500 / Maxi-Press 900	Suitable wiper
Punch with clamping pin			$\varnothing$ 13 mm	$\varnothing$ 20 mm		
Size $\varnothing$ in mm	Metric	PG	Die support diameter 40 mm	Die support diameter 50 mm		
5				2661-0205-00-00	2661-0205-00-00*	2680-0900-10-50
6,6	M 6		2680-0206-60-00	2661-0206-60-00	2661-0206-60-00*	2680-0900-06-00
9			2680-0209-00-00	2661-0209-00-00	2661-0209-00-00*	2680-0900-09-00
10,5	M 10			2661-0210-50-00	2661-0210-50-00*	2680-0900-10-50
12,2	M 12		2680-0212-20-00	2661-0212-20-00	2661-0212-20-00*	2680-0900-12-20
12,7		PG 7	2680-0212-70-00	2661-0212-70-00	2661-0212-70-00*	2680-0900-12-70
15,2		PG 9	2680-0215-20-00	2661-0215-20-00	2661-0215-20-00*	2680-0900-15-20
16,2	M 16		2680-0216-20-00	2661-0216-20-00	2661-0216-20-00*	2680-0900-16-20
18,6		PG 11	2680-0218-60-00	2661-0218-60-00	2661-0218-60-00*	2680-0900-18-60

Round Punches  $\varnothing$  20.4 – 37 mm – Workshop Equipment

			Suitable for Quick-Press 300	Suitable for Quick-Press 400	Suitable for Maxi-Press 500 / Maxi-Press 900	Suitable wiper
Size $\varnothing$ in mm	Metric	PG	Die support diameter 40 mm	Die support diameter 50 mm		
20.2	M 20		2680-0220-20-00	2661-0220-20-00		2680-0900-20-20
20.4		PG 13.5	2680-0220-40-00	2661-0220-40-00		2680-0900-20-40
21.3		PG 16		2661-0221-30-00		2680-0900-21-30
22.5	M 22	PG 16	2680-0222-50-00	2661-0222-50-00		2680-0900-22-50
24.5				2661-0224-50-00		2680-0900-24-50
25.2	M 25			2661-0225-20-00		2680-0900-25-20
28.5		PG 21		2661-0228-50-00		2680-0900-28-50
30.5	M 30			2661-0230-50-00		2680-0900-30-50
32.2	M 32			2661-0232-20-00		2680-0900-32-20
37	M 36	PG 29		2661-0237-00-00		2680-0900-37-00

Round Punches  $\varnothing$  40.5 – 63.5 mm – Workshop Equipment

			Suitable for Quick-Press 300	Suitable for Quick-Press 400	Suitable for Maxi-Press 500 / Maxi-Press 900	Suitable wiper
Size $\varnothing$ in mm	Metric	PG	Die support diameter 50 mm (type: step die)		Die support diameter 72 mm	
40.2	M 40			2661-0240-20-00	2643-0240-20-00	2680-0900-40-20
45.5					2643-0245-50-00	
47		PG 36			2643-0247-00-00	
50.2	M 50			2661-0250-20-00	2643-0250-20-00	
53.9		PG 42			2643-0253-90-00	
60		PG 48			2643-0260-00-00	
63.2	M 63			2661-0263-20-00	2643-0263-20-00	

\* Additionally required: reduction clamping pin 2642-0313-20-00