

# Stamping pumps

## Powerman Vario with punch kit



### Features

- Ideal for hard to reach housing areas

### Product Description

- PG1 = With punch kit PG 9, 11, 13, 16, 21 and Ø 30,5 mm
- PG2 = With punch kit PG 9, 11, 13, 16, 21 and 29
- M1 = With metrical punch kit M12, M16, M20, M25, M32, M40, M50
- Allround swing and pivot cylinder

### Technical Data

- Suitable for:
  - Round punches to Ø 3.15"
  - Square punches to 2.68"
  - Rectangular punches to 3.78" diagonal
- Capable of cutting:
  - Sheet steel up to max. 10 ga

- Stainless steel up to max. 14 ga
- Aluminum up to max. 7 ga
- dependent on punch size
- cutting pressure: 50 kN
- Oil filling: 0.17 l
- screw holder: 19 mm; 0.75 inch

### Scope of Delivery

- Hydraulic pump
- Punch kit
- 2 Bolts
- 1 Reduction piece
- 1 Case


### Accessories

- spacer → below
- bolts → below
- bushing → below


Description	Weight		Order No.
	kg	lbs	
Powerman Vario with punch kit PG1	4.5	9.92	2626-7206-01-00
Powerman Vario with punch kit PG2	4.5	9.92	2626-7206-02-00
Powerman Vario with punch kit M1	4.5	9.92	2626-7207-01-00

## Accessories


### Spacer Details → page 81

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	10	0.39	35	1.38	8	0.31	2624-0710-08-00
	19.5	0.77	35	1.38	10	0.39	2624-0510-19-00
	19.5	0.77	36	1.42	18	0.71	2622-0719-03-00

### Bolts Details → page 80

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	19	0.75	19	0.75	120	4.72	2624-0719-00-00
	11.1	0.44	19	0.75	100	3.94	2624-0711-19-00
	9.5	0.37	9.5	0.37	87	3.43	2624-0710-00-00

### Bushing

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	9.5	0.37	19	0.75	40	1.57	2624-0719-10-01