

# Stamping pumps

## Powerman Junior with punch kit



### Features

- Small sizes
- Simple handling

### Product Description

- With punch set metric 1 piece each: M12, M16, M20, M25

### Technical Data

- Suitable for:
  - Round punches to  $\varnothing 1.97''$
  - Square punches to 1.0"
  - Rectangular punches to 1.38" diagonal
- Capable of cutting:
  - Sheet steel up to max. 13 ga
  - Stainless steel up to max. 16 ga
  - Aluminum up to max. 11 ga

- dependent on punch size
- cutting pressure: 40 kN
- Oil filling: 0.11 l
- screw holder: 9.5 mm; 0.37 inch

### Scope of Delivery

- Hydraulic pump
- Punch kit
- 1 Bolt
- 1 Case

### Accessories

- bolts → below
- bolts 2622 → below
- spacer → below


Description	Weight		Order No.
	kg	lbs	
Powerman Junior with punch kit	3	6.62	2622-7204-02-00

## Accessories


### Bolts Details → page 80

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	9.5	0.37	9.5	0.37	100	3.94	
11.1	0.44	9.5	0.37	95	3.74	2621-0711-10-00	

### Bolts for Powerman Junior

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	19	0.75	9.5	0.37	130	5.12	

### Spacer Details → page 81

	D1		D2		length		Order No.
	mm	inch	mm	inch	mm	inch	
	19.5	0.77	36	1.42	18	0.71	